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M. B. A. (Third Semester) Examination, Nov.-Dec. 2020

efect bere gets in (New Scheme) is existed to

(Management Branch)

(Specialization: Production & Operation Management)

LEAN and AGILE SYSTEMS

Time Allowed: Three hours

Maximum Marks: 80

Minimum Pass Marks: 32

Note: Answer any one question from each unit. All questions carry 16 marks.

Unit-I

(a) Explain in detail the history of lean and its concepts? 1. What are the major characteristics of Lean systems

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		and also explain why its significance is increasing in modern manufacturing?	16
	(b)	Error-proofing is an outgrowth of the quality movement. Explain.	16
		Unit-II	
2.	(a)	Explain how 5S principal is a framework that emphasizes the use of a specific mindset and tools to create efficiency and value?	16
	(1.)	to create efficiency and value?	
	(b)	"Push-Pull" refers to the dyanamics between a supplier and a customer. Discuss.	16
		Unit-III	
3,		Write a detailed note on Lean Human Resource creation?	16
	(b)	Discuss why "Error-proofing refers to the implementation of fail-safe mechanisms to prevent a	
		process from producing defects"?	16
		where v_{ij} and v_{ij}	_ 2
4.	(a)	"Lean team is a group of individuals empowered to	

make quick decision and take actions that benefit	
heir company". Justify the above statement?	16
'Visual factory" refers to an approach to lean manu-	
facturing processes based on visual information	
hroughout the workplace. Explain the concept of	
visual factory?	16

Unit-V

5.	(a)	Give	few	ideas	on	how	you	can	successful	ly
		imple	ment	Lean r	nanı	ıfactu	ring pi	roces	ss?	16
	(b)	Write a short note on Agile manufacturing and its							ts	
		major	tren	ds?						16